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(71) Applicant (for all designated States except US): **KRKA,**  
**TOVARNA ZDRAVIL, D.D. NOVO MESTO** [SI/SI];  
Smarjeska cesta 6, 8501 Novo Mesto (SI).

(72) Inventor; and

(75) Inventor/Applicant (for US only): **ZUPANCIC, Silvo**  
[SI/SI]; Seidlova cesta 34, 8000 Novo mesto (SI).

(74) Agents: **GROSS, Ulrich-Maria** et al.; Uexküll & Stol-  
berg, Beselerstrasse 4, 22607 Hamburg (DE).

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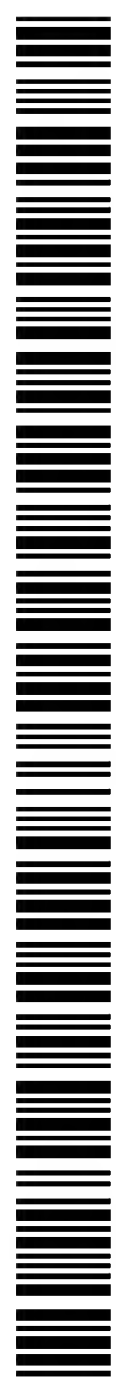
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(57) Abstract: A process for preparing venlafaxine in a high yield as well as processes for producing venlafaxine hydrochloride of  
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